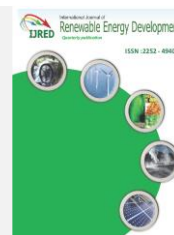




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Research Article

Unveiling frequency-dependent dielectric behavior of cellulose-based polymer electrolyte at various temperature and salt concentration

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Abstract. Dielectric behavior of cellulose-based polymer electrolyte was studied at various temperature and salt concentration. A polymer electrolyte membrane based on cellulose acetate (CA) as the polymer host and LiClO₄ as the dopant salt was fabricated using the solution casting technique. The dopant salt concentration was varied as 0.3, 0.5, 0.67, and 1M. Dielectric relaxation spectroscopy characterization were performed using potentiostat at frequency ranging from 0.1 Hz to 1 MHz. Measurements were performed by sandwiching the membrane between stainless steel plates. The ionic conductivity was then calculated based on the Cole–Cole plot obtained from the impedance measurement. It was found that sample 1 M had the highest ionic conductivity at high frequencies. However, the frequency-dependent conductance plot showed that the ionic conductivity of the 1 M sample significantly decreased at low frequencies, i.e. from 3.41×10^{-5} S/cm at 1 MHz to 1.9×10^{-8} S/cm at 0.1 Hz. Other samples did not experience this phenomenon, including those with a Celgard® commercial membrane to represent commercial Li-ion batteries. This is caused by excess charge accumulation, leading to a high concentration of immobile charge carriers, which reduces the available free volume surrounding the polymer chain. This resulted in a significant decrease in ionic conductivity at low frequencies. Temperature variation was also performed on the conductivity measurement at 30-70 °C. Temperature variation showed more predictable behavior, where increasing the temperature activated charge carriers and enhanced ionic conductivity, from 1.81×10^{-5} S/cm at room temperature to 9.04×10^{-5} at 70°C. Sweeping across the frequency range results in a consistent sequence of ionic conductivities among the samples at various temperatures. This work is beneficial for evaluating a biomass-based polymer electrolyte complex in a Li-ion battery environment. Feasibility studies can be performed at various concentrations and temperatures to determine the optimal level of dopant salt input across a broad frequency range.

Keywords: cellulose acetate, polymer electrolyte, ionic conductivity, dielectric properties© The author(s). Published by CBIORE. This is an open access article under the CC BY-SA license (<http://creativecommons.org/licenses/by-sa/4.0/>).Received: 18th March 2023; Revised: 2nd June 2023; Accepted: 20th June 2023; Available online: 30th June 2023

1. Introduction

Since its commercialization in 1991 by Sony, lithium ion batteries (LIBs) have emerged as one of the most widely commercialized energy storage systems, as they can be utilized for portable devices, large-scale power sources, and electric vehicles. Along with the positive and negative electrodes, the separator and electrolyte pair play an important role, as they separate the two electrodes, preventing short circuits while allowing efficient diffusion of lithium ions between them. Therefore, an ideal separator should be composed of thin and porous electrical insulators and ionic-conducting materials. The separator must also ensure rapid diffusion of ions between the electrodes, easy wetting by liquid electrolytes, and resistance to electrochemical interactions. These requirements are necessary to protect the battery from the possibility of thermal runaway (Zalosh *et al.*, 2021). The separator-electrolyte pair in conventional batteries is usually a polymer separator sheet immersed in a liquid electrolyte, that is, salts dissolved in a

mixture of one or more solvents, ensuring rapid diffusion of ions across the electrode/electrolyte interface and separator. Although high ionic conductivities can be achieved, the use of liquid electrolytes carries serious safety risks associated with possible electrolyte leakage, which can cause the battery to become flammable and even explode. To avoid these undesirable events, solid polymer electrolytes (SPEs) have been developed, in which a separator sheet also functions as an electrolyte, so that electrolytes in liquid form are no longer needed (Maia *et al.*, 2022).

It is also necessary to produce battery separators using renewable natural resources as raw materials, considering that commercial LIBs separators are currently made from petroleum-based polymers, namely, polypropylene or trilayer polypropylene/polyethylene/polypropylene (X. Zhao *et al.*, 2021). Renewable natural resource-based polymers (biopolymers) have the greatest potential for development into

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sustainable, non-toxic, and biodegradable LIBs separators (Galiano *et al.*, 2018).

Biopolymers are generally obtained from renewable sources (plants, animals, or microorganisms). Unfortunately, competition for food production has shifted the focus of biopolymer research to biomass from non-edible plants or agricultural/plantation waste (Awang *et al.*, 2021; Sampath *et al.*, 2016). Among the various biopolymer feedstocks, cellulose has emerged as the most sustainable material to replace conventional petropolymer separators owing to its unique properties, namely, hydrophilicity, low density, excellent mechanical strength, and versatile functionality (Lizundia *et al.*, 2020). Cellulose is the most abundant raw material for biopolymers and can be extracted from agricultural/plantation waste to avoid triggering competition with food production. The utilization of cellulose as a raw material for biopolymers will help reduce the scarcity of non-renewable resources, while reducing the accumulation of plastic waste because of its biodegradable nature (Deng *et al.*, 2019).

Native cellulose possesses a hydroxyl group as the terminal functional group. Tunable properties can be achieved by substituting hydroxyl groups with cellulose derivatives containing the intended groups. For example, modification of cellulose into a thermoplastic cellulose acetate polymer is carried out by adding acetic acid and replacing the hydroxyl group with acetate. The loss of some hydroxyl groups reduces the hygroscopic nature of the membrane, thereby reducing the potential for degradation of the electrode material and a decrease in the capacity of the battery cells due to ambient air humidity (Yang *et al.*, 2010). This is an important issue to consider in LIBs production in relatively humid regions such as Indonesia. Thus, cellulose acetate is widely used as a raw material in various membrane applications, such as reverse osmosis, ultrafiltration, microfiltration, adsorption membranes, gas separation, and ion exchange membranes (Chaurasia *et al.*, 2022; Hu *et al.*, 2020; Wang *et al.*, 2019).

The utilization of cellulose acetate as a standalone polymer matrix in LIBs SPE systems still needs to be improved, as it exhibits several weaknesses, including low thermal stability and relatively high glass transition temperatures. The addition of an electrolyte salt is expected to produce a higher charge carrier concentration, thereby boosting the ionic conductivity of the polymer electrolyte system. Various salts have been used in CA-based polymer electrolyte systems such as LiClO_4 , LiTFSI, NH_4SCN , and NH_4I (Monisha *et al.*, 2016; Razalli *et al.*, 2015; Sudiarti *et al.*, 2017). These experiments agree that increasing the salt concentration improves the ionic conductivity to a maximum; afterwards, it tends to form aggregates that hinder ionic dissociation, thereby decreasing its conductivity (Aziz *et al.*, 2017). Research on cellulose acetate (CA)-based solid polymer electrolytes using LiClO_4 , such as the work by Arcana *et al.*, has made way for cellulose-based membranes for Li-ion battery applications (Arcana *et al.*, 2014; Sudiarti *et al.*, 2017). Thus far, experiments on CA- LiClO_4 solid polymer electrolyte

membranes have calculated the ionic conductivity at different concentrations and temperatures without further exploring the frequency-dependent behavior of ionic species in the polymer electrolyte membrane.

Dielectric properties have been widely studied to assess the general performance of SPEs in terms of their ionic conductivity. The ionic conductivity, as we know, is calculated from the impedance value resulting from a certain applied frequency. In this work, we experimented using various dopant salt concentrations as well as measurement temperatures and analyzed the dielectric properties to obtain a deeper understanding of the behavior of polymer electrolyte complexes over a wide range of frequencies.

2. Experimental methods

2.1. Materials

Cellulose acetate (CA) (Sigma Aldrich, 30 kDa) was used without further purification. The lithium perchlorate (LiClO_4) electrolyte salt (Sigma Aldrich) was heated at 105°C for 24 h prior to the experiment to remove trace moisture. The solvent N-methyl pyrrolidone (NMP) (Merck, analytical grade) was used throughout the experiment.

Membrane fabrication

The CA membrane was fabricated using a solution casting technique. Cellulose acetate was dissolved in the NMP solvent using a magnetic stirrer on a hot plate set at 50°C and stirred at 500 rpm until a clear solution was formed, indicating a homogeneous mixture. The resulting slurry was poured into a Petri dish and dried in a vacuum oven at 70°C for 48 h. The freestanding CA membrane was then peeled off from the Petri dish and stored in a dry box prior to activation and measurement.

2.2. Membrane activation

To activate the CA membrane as a solid polymer electrolyte, LiClO_4 salt with various concentrations (0.3, 0.5, 0.67, and 1 M) were dissolved in ethanol at room temperature. The CA membrane was cut into small discs (19 mm diameter) and soaked in an electrolyte salt solution for two hours. For comparison with commercial cells, Celgard® membranes were also prepared using a similar treatment with 1 M salt concentration.

2.3. Membrane characterization

The dielectric properties of the polymer electrolyte membranes were observed using Electrochemical Impedance spectroscopy (EIS). The immersed membrane was sandwiched between two blocking electrodes made of stainless steel (SS) plates, forming SS/membrane/SS configurations, and assembled into a

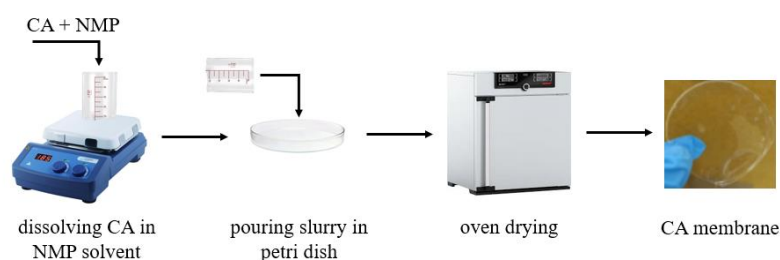


Fig 1. Schematic representation of CA membrane fabrication

CR2032 battery coin cell. The battery cell was measured using a Metrohm Autolab potentiostat with an applied frequency range of 0.1 to 10^6 Hz. Temperature variation of 30–70 °C was also performed to observe the dielectric behavior of the solid polymer electrolyte.

The ionic conductivity, σ , was calculated using the following equation:

$$\sigma = t/R_b A, \quad (1)$$

where A is the contact area of the polymer electrolyte membrane, t is the membrane thickness, and R_b is the bulk resistance obtained from the intercept of the real impedance axis. The complex impedance Z^* can be expressed using the following equation:

$$Z^* = Z' + iZ'', \quad (2)$$

where Z' is the real impedance and Z'' is the imaginary impedance. Using these values and the frequency variable, the dielectric constant ϵ' and dielectric loss ϵ'' as well as real and imaginary electrical modulus (M' and M'' , respectively) were calculated using the following equations:

$$\epsilon'(\omega) = Z'' / [\omega C_0 (Z'^2 + Z''^2)], \quad (3)$$

$$\epsilon''(\omega) = Z' / [\omega C_0 (Z'^2 + Z''^2)], \quad (4)$$

$$M'(\omega) = \epsilon' / (\epsilon'^2 + \epsilon''^2), \quad (5)$$

$$M''(\omega) = \epsilon'' / (\epsilon'^2 + \epsilon''^2), \quad (6)$$

where the angular frequency ω is $2\pi f$, f is the frequency in Hz, and $C_0 = \epsilon_0 A/t$, where ϵ_0 is the vacuum space permittivity.

Functional groups and their interactions within the polymer electrolyte membranes were observed using FT-IR Thermo Scientific Nicolet iS10 in ATR mode, set at a wavenumber range of 4000–800 cm^{-1} with scan resolution of 2 cm^{-1} .

3. Results and discussions

3.1 FTIR spectroscopy

The complex formation of the CA membrane was demonstrated using FTIR spectroscopy. As shown in Figure 2, the band at approximately 3468 cm^{-1} is attributed to the O-H stretching of pure CA. The peak at 1742 cm^{-1} is attributed to the aldehyde carbonyl group C=O stretching. C-H bending in pure CA alkanes is responsible for the medium-intensity peak at 1368 cm^{-1} (Das et al., 2014). The absorption peak at 1218 cm^{-1} is attributed to the ester group C-O stretching. The peak observed at 1031 cm^{-1} was attributed to the C-O-C stretching of a pyrose

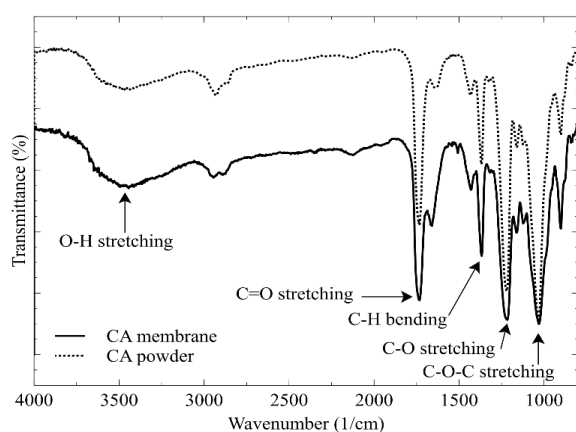


Fig 2. FT-IR transmission spectra of CA membrane and powder

ring, and the medium-intensity peak at 900 cm^{-1} was attributed to the pure CA O-H bending vibrational mode (Ramesh et al., 2013). Compared to the FT-IR spectra of the CA powder (dotted line), these fingerprint peaks show that during the membrane fabrication process, no modification occurred in terms of the chemical bonds.

3.2 Salt concentration-dependent conductivity

Cole-Cole plots from EIS measurements of polymer electrolyte membranes using various LiClO_4 salt concentrations are presented in Figure 3. Typically, impedance plots reveal low-frequency regions with inclined spikes, and high-frequency regions with semicircles (Fernández-Sánchez et al. 2005). The spike region indicates electrical double-layer capacitance formation due to the accumulation of free charges across the interface facing the polymer electrolyte membrane and the electrode surface. The semicircle or arc region can be assigned to the charge transfer process around the interfaces in the cell (He et al., 2017). The disappearance of the entire or part of the semicircle in the high-frequency region suggests that the ionic conductivity of the polymer electrolyte membrane results from ion migration (Arya & Sharma, 2018). The ionic conductivity was calculated using Equation 1. The ionic conductivities of CA- LiClO_4 at various concentrations are listed in Table 1.

It was revealed that CA 1 M exhibits a maximum ionic conductivity of 3.41×10^{-5} S/cm at room temperature. A high number of charge carriers improved the ionic mobility to generate a feasible performance for the lithium-ion battery. This is in agreement with the fact that the ionic conductivity of an electrolyte system depends on the charge carrier concentration, according to the following equation:

$$\sigma = n \times e \times u, \quad (7)$$

where n is the charge-carrier concentration, e is the charge of the mobile carrier, and u is the charge-carrier mobility (Alipoori et al., 2021).

Nevertheless, increasing the salt concentration is not always advantageous; a high salt concentration could result in aggregation and association that hinders ionic mobility (Y. Zhao et al., 2018). For comparison, a Celgard separator immersed in 1 M LiClO_4 (denoted as Celgard 1 M) was also assembled with a similar configuration and characterization parameters. The Celgard 1 M sample represents a conventional battery for commercial use, which employs a Celgard separator immersed in a liquid electrolyte. Impedance measurements showed that CA 1 M exhibited higher conductivity (3.41×10^{-5} S/cm) than Celgard 1 M (1.49×10^{-5} S/cm). This suggests that cellulose-based polymer electrolytes can potentially substitute

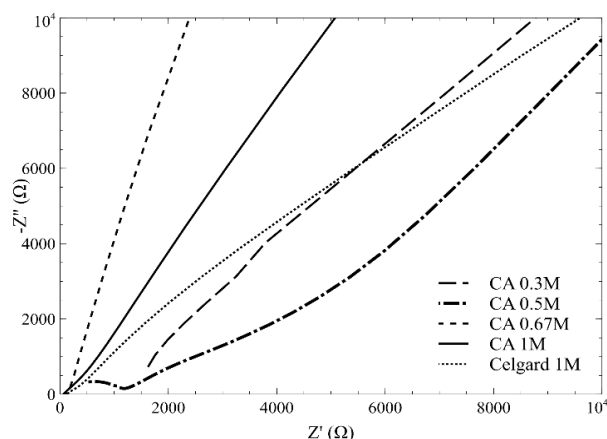


Fig 3. Cole-cole plot of CA SPE with different salt concentration

Table 1

Room temperature ionic conductivity of CA membranes at different concentration and Celgard 1M

Sample	Ionic conductivity, S/cm	
	0.1 Hz	1 MHz
CA 0.3 M	8.77×10^{-9}	5.82×10^{-6}
CA 0.5 M	1.14×10^{-7}	4.08×10^{-6}
CA 0.67 M	2.7×10^{-7}	2.65×10^{-5}
CA 1 M	1.9×10^{-8}	3.41×10^{-5}
Celgard 1M	1.23×10^{-9}	1.38×10^{-6}

Table 2

CA-LiClO₄ 1M ionic conductivity at different temperature

Temperature (°C)	Ionic conductivity (S/cm)
30	1.81×10^{-5}
40	2.33×10^{-5}
50	3.84×10^{-5}
60	6.22×10^{-5}
70	9.04×10^{-5}

commercial polyolefin separators for lithium-ion battery applications.

Impedance spectroscopy was used to test the ionic conductivity of polymer electrolytes at temperatures between 30°C and 70°C. These findings suggested that the polymer matrix did not undergo dynamic structural changes. The ionic conductivities of the CA polymer electrolyte membranes at various temperatures are listed in Table 2.

It can be seen from Table 2 that higher temperatures result in higher ionic conductivities. Increasing the temperature within the membrane caused the polymer to expand, and consequently, more free volume was generated. This leads to enhanced polymer segmental mobility and ionic conductivity. The behavior of conductivity variation in polymer electrolytes conforms to the Arrhenius model, which characterizes transport properties within a viscous polymer matrix (Polu *et al.*, 2015). The phenomenon of enhanced conductivity with increasing temperature can be explained as a process of hopping between coordinating sites, local structural relaxation, and segmental motions of polymer electrolyte complexes, as described in reference. With increasing temperature, the polymer chain experiences accelerated internal modes, leading to bond rotations that result in segmental motion. As a result, there is a preference for ion movement both within and between polymer

chains, leading to an increase in the conductivity of the polymer electrolyte (Malathi *et al.*, 2010).

3.3 Conductance spectra

The frequency-dependent conductance spectra of the CA SPEs at various salt concentrations and temperatures are shown in Figure 4(a) and (b), respectively. These spectra can be divided into two regions: a low-frequency dispersive region representing the electrode-electrolyte interface interaction and a higher frequency plateau representing DC conductivity. With decreasing frequency, free charge accumulates at the electrode-electrolyte interface, resulting in a decrease in mobile ions. This means that a lower conductivity is obtained in the lower frequency region (Aziz *et al.*, 2017; Razalli *et al.*, 2015). The ionic conductivities of the polymer electrolyte samples at the lowest and highest frequencies are presented in Table 1.

At high frequencies of approximately 100 kHz to 1 MHz, they follow the notion that a higher salt concentration results in higher ionic conductivity owing to the increasing number of charge carriers, as presented in Figure 4 and Table 1. However, as the frequency was lower than 100 kHz, it can be observed that the ionic conductivity of both samples CA and Celgard 1 M decreased significantly with steeper slopes compared to samples with lower concentration (0.3 M, 0.5, and 0.67 M). At final 0.1 Hz frequency, CA 1 M ionic conductivity is found to be lower than CA 0.67 M and CA 0.5 M. Ionic conductivity of Celgard 1 M was higher than CA 0.5 M at 1 MHz frequency, but at 0.1 Hz it shows the opposite result.

This behavior can be explained as follows. At high frequencies, a high number of charge carriers as well as the high mobility of these ions are observed, resulting in the highest ionic conductivity, as seen in the conductance spectra and the Cole-Cole plot. However, at lower frequencies, excessive charge accumulation occurs, and a large amount of immobile charge carriers results in less free volume around the polymer chain (Arya & Sharma, 2017). Consequently, the ionic conductivity drops significantly, as seen in the conductance spectra of sample 1 M. High salt concentrations also promote ion pairing, which leads to a lower ionic conductivity (Karan *et al.*, 2008).

In this study, Celgard 1 M was utilized as a representative commercial Li-ion battery currently available in the market to highlight the potential of using CA as a substitute. The ionic conductivity of Celgard 1 M was lower than that of CA 1 M in all frequency ranges. This is in agreement with the research performed by Gou and Zhao (Gou *et al.*, 2020; X. Zhao *et al.*, 2021). It is assumed that cellulose-based polymer electrolytes

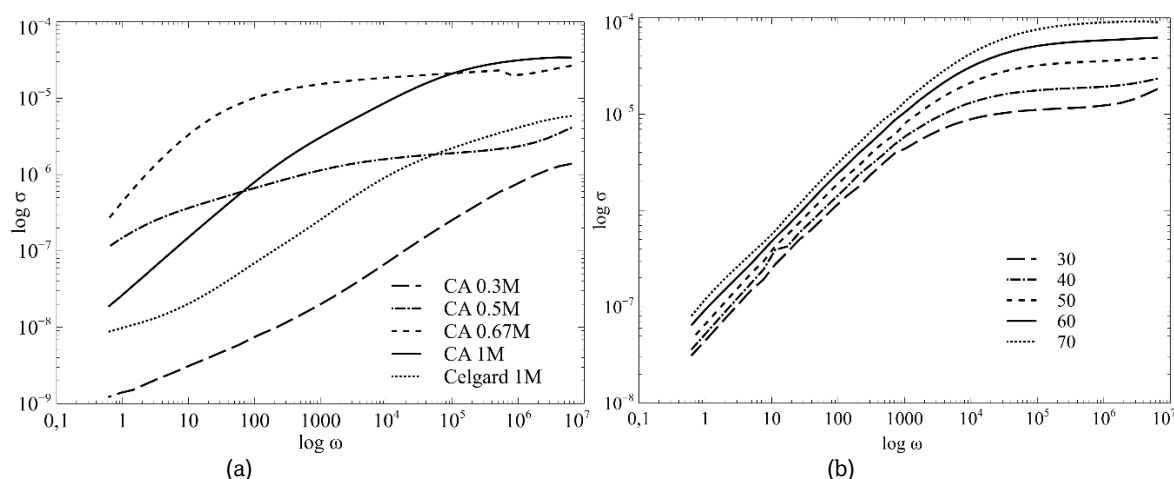


Fig 4. Conductance spectra of CA SPEs at different (a) salt concentration and (b) temperature

exhibit superior electrochemical performance compared to commercial Li-ion batteries with Celgard® separators.

Temperature variation has shown a more predictable behavior. Increasing the temperature led to an increase in the number of thermally activated charge carriers. This results in a higher free volume and vacant sites for ionic motion, which enhances the ionic conductivity (Karthika *et al.*, 2017). The drop in viscosity and subsequent increase in chain flexibility may be the cause of the conductivity increase with temperature. Polymer segmental motion promotes translational ionic motion. The conductivity dispersion is observed to be less significant at lower temperatures, and as the temperature rises, the dispersion becomes more prominent in the higher frequency region. In other words, as the temperature increases, the bulk relaxation changes to higher frequencies (Tamilselvi & Hema, 2014).

3.4 Dielectric analysis

Frequency (f) dependency of the dielectric constant and dielectric loss of CA polymer electrolyte membrane at different salt concentration and temperature is shown in Figure 5. The real and imaginary components of the complex permittivity ϵ^* , which can be expressed by the following relation, can be used to characterize the dielectric behavior of any polymeric system:

$$\epsilon^* = \epsilon'(\omega) - \epsilon''(\omega) = 1/j \omega C_0 Z^* \quad (8)$$

where the energy stored and lost during each cycle of the applied electric field is represented by the real $\epsilon'(\omega)$ and imaginary $\epsilon''(\omega)$ components (Woo *et al.*, 2012). Impedance measurements were performed at frequencies ranging from 0.1 Hz to 1 MHz, and it was found that the dielectric constant

decreased steadily in the low-frequency region, ranging from 0.1 to 10000 Hz, and remained constant from this point onwards in the higher frequency region. Owing to the free charge mobility inside the material, the dielectric constant is relatively high at lower frequencies (Ladhar *et al.*, 2015). Higher values were accounted for by the existence of space charge effects, which resulted from charge carrier building close to the electrodes. It was found that the dielectric constant ϵ' is largely frequency-independent at higher frequencies. In the high-frequency range $10^4 - 10^6$ Hz, ϵ' and ϵ'' for different concentrations followed the same sequence as the ionic conductivity. Sample CA 1 M showed the highest value followed by CA 0.67 M, 0.5 M, and 0.3 M. Celgard 1 M was also positioned between CA 0.5 M and 0.67 M. Dynamics of the ϵ' and ϵ'' for the whole frequency range also exhibited similar order to the conductance spectra (Figure 4(a)), as shown in Figure 5 (a), and (c), respectively.

A low frequency provides greater dielectric loss, which is followed by a reduction in ϵ'' as the frequency increases. The collision of the mobile charge carriers causes apparent heat dissipation in the system and dielectric loss. A noticeable relaxation peak can be observed in the dielectric loss curves on the higher frequency side. Side-group dipoles may be the reason for this (Rajeswari *et al.*, 2014; Zhu, 2014).

3.5 Loss tangent

The loss tangent plot, shown in Figure 6, is a function of the loss tangent versus frequency plot. The ratio of the imaginary to real portion of permittivity, or the ratio of energy lost to energy retained (ϵ''/ϵ'), is known as the loss tangent ($\tan \delta$). It starts off low in the low-frequency region, steadily increases, and reaches

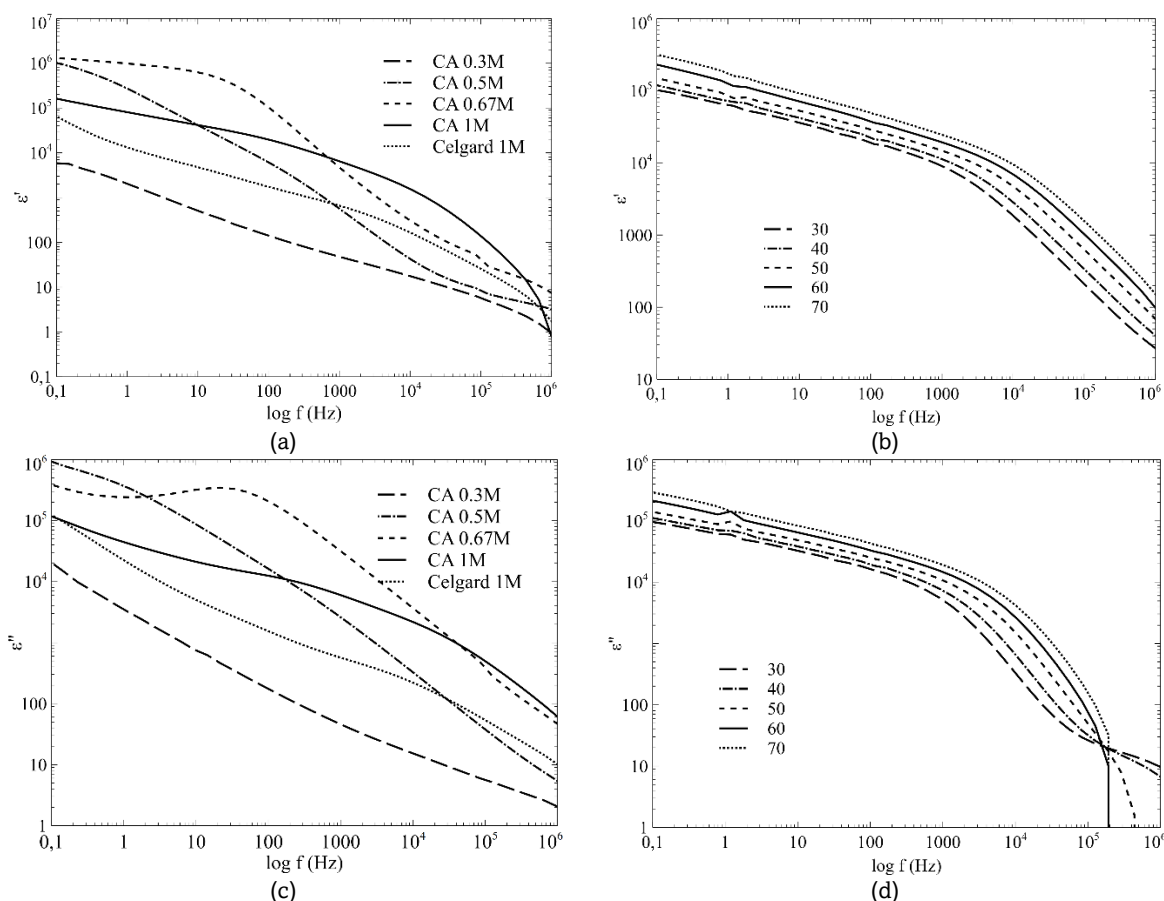


Fig 5. Frequency dependent (a, b) dielectric constant and (c, d) dielectric loss of of CA SPEs at different concentration and temperature

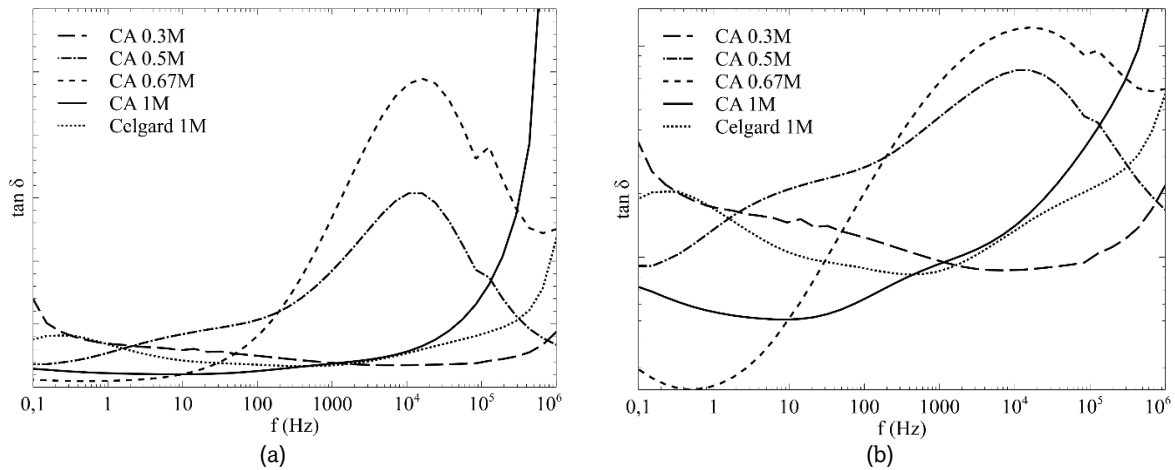


Fig 6. Loss tangent of (a) normal, and (b) log-log plot of CA SPEs

a maximum at a given frequency, followed by a reduction in the high-frequency region, indicating a relaxation process. The magnitude and frequency of the relaxation phenomenon would depend on the intrinsic properties of the polymer electrolyte complex (Ramesh *et al.*, 2011).

It can be observed that a higher salt concentration results in a maximum shift in the loss tangent. This trend is found to be obvious for sample CA 0.5 M and 0.67 M, while for the rest of the samples it seems like the peaks are generated outside of the experiment's frequency range. The relaxation peak shifts

toward the high-frequency region, indicating that ion dynamics between coordinating sites occur more quickly as a result of a reduction in relaxation time (Dieterich & Maass, 2002).

3.6 Modulus spectra

The complex electric modulus was proposed by McCrum in 1967, analogous to the mechanical modulus of polymer viscoelastic relaxation (Fanggao *et al.*, 1996). The plots of the real and loss moduli versus the applied frequency are presented

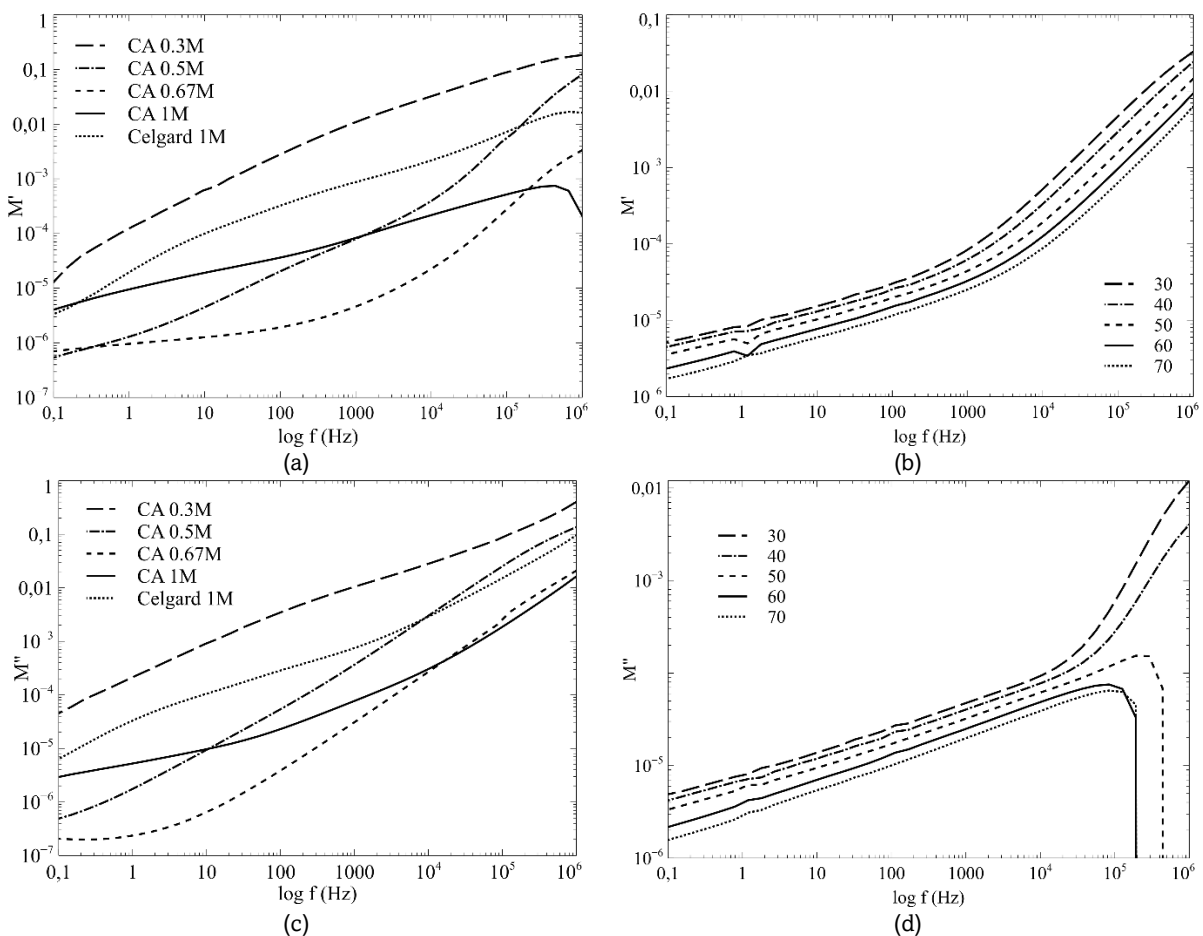


Fig 7. Frequency dependent of (a, b) real modulus and (c, d) loss modulus of CA SPE at different concentration and temperature

in Figure 7. The interpretation of conductivity behavior in the frequency domain can be more conveniently accomplished by utilizing the electrical modulus (M') representation. The M' model has gained significant traction in the analysis of ionic conductivities because it enables the correlation of the conductivity relaxation time with the ionic process (S. B. Aziz *et al.*, 2010). As expected, the relaxation moved from a low frequency in the permittivity spectrum to a high frequency in the modulus spectrum. Because the contribution of charge transport to the dielectric loss can be expressed as $\epsilon'' = \sigma/\omega\epsilon_0$, we can infer that for a given σ , ϵ'' is higher and ω is lower. Therefore, charge accumulation close to the electrode becomes imperative in the low-frequency region, obscuring the dielectric behavior (Yusof & Kadir, 2016).

In this experiment, the modulus spectra exhibited a trend similar to that of the ionic conductivities of the samples (Figure 4). The relaxation peak appears outside the frequency range, but it can be seen that the mobility of charge carriers is enhanced at frequencies below the peak frequency, resulting in a high jump of ions at short distances (Fuqiang & Yoshimichi, 2014). The values of M' and M'' are close to zero at low frequencies, indicating that the influence of the electrode polarization is insignificant and can be disregarded. The high capacitance linked to the electrodes may cause an extended tail (Ramya *et al.*, 2008).

4. Conclusions

A polymer electrolyte membrane was successfully fabricated via a solution-casting technique using CA as the polymer host and LiClO_4 as the dopant salt. FT-IR spectroscopy revealed fingerprint peaks of the functional groups belonging to CA. Electrochemical impedance spectroscopy (EIS) was performed in the frequency range of 0.1 Hz to 1 MHz. Cole-Cole plot involving real and imaginary impedance axis was used to measure ionic conductivity; it was found that CA 1 M sample produces highest ionic conductivity at 3.41×10^{-5} S/cm, followed by CA 0.67 M, CA 0.5 M, Celgard 1 M, and CA 0.3 M. Temperature variation is also performed within 30-70°C range. Conductance spectra revealed that the ionic conductivity of all samples decreased proportionately from high to low frequency, with a significant drop occurring at sample CA 1 M. Subsequent analysis involving the dielectric constant, loss tangent, and modulus spectra also explains that different frequency ranges exhibit different behaviors as a result of ion transport dynamics within the polymer electrolyte complex. These results provide insights into the frequency-dependent dielectric behavior and an overall justification of the performance of polymer electrolyte membranes in lithium-ion battery applications. A comparison with the Celgard® membrane as a separator in Li-ion battery systems also showed that cellulose-based polymers are a potential substitute for their petropolymer counterparts.

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Conflicts of Interest: the authors declare no conflict of interest.

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