

Original Research Article

CuO-CeO₂ Photocatalysis for the Degradation of Remazol Textile Dyes

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Abstract

Water pollution, particularly from textile industry waste, has become an increasingly significant environmental issue. Textile waste, especially synthetic dyes, contributes substantially to water pollution because of its complex structure and low biodegradability. Dyes such as Remazol Brilliant Red and Remazol Turquoise Blue, which are commonly used in the textile industry, are stable, toxic, and difficult to degrade biologically. One promising approach to address this issue is photocatalysis using photocatalysts such as CuO and CeO₂, which possess high degradation capabilities for organic contaminants. This study explored the effectiveness of CuO-CeO₂-based photocatalysts in degrading Remazol Turquoise Blue and Remazol Brilliant Red dyes. Photocatalysts were synthesized with varying CuO-CeO₂ concentrations, and degradation tests were conducted using UV light to observe dye degradation. The results show that the CuO-CeO₂ photocatalysts at a concentration of 25% achieved the highest degradation efficiency, with nearly 41.5% removal of Remazol Turquoise Blue and 26.1% removal of Remazol Brilliant Red after 120 min. Increasing the photocatalyst concentration increases the number of active sites, accelerating the degradation process. However, there is a limitation at very high concentrations because of the potential for catalyst particle agglomeration.

Keywords: Photocatalysis; CuO-CeO₂; textile dye degradation; Remazol Turquoise Blue; Remazol Brilliant Red.

1. Introduction

Environmental problems, particularly water pollution, have increased significantly in recent years. The lack of effective waste management and strict supervision of industrial waste disposal causes water pollution. Textile industry waste is the second largest contributor to global waste after plastic waste. (Candrastuti 2022). It is estimated that global dye production reaches approximately one million tons annually, with more than 15% of it being released into the environment as pollutants in the form of industrial waste (Saeed et al., 2022). Textile industry waste has a strong color characteristic that obstructs the entry of light into the water and is toxic and carcinogenic when consumed. (Kumari et al., 2023). Dyes can be grouped by their ionic properties into cationic, anionic, and non-ionic dyes. In addition, dyes are also classified according to their functional groups, such as azo, indigo, phthalocyanine, anthraquinone, sulfur, and others. (Gondo and Mbaiwa, 2022).

Some dyes often used in the textile industry are the anionic dyes Remazol Brilliant Red and Remazol Turquoise Blue G-133. Both dyes provide bright colors to textiles, but due to their complex structures, they are reactive and difficult to degrade biologically (Purnawan et al., 2021). Textile dyes cause various environmental problems in aquatic ecosystems owing to their high stability, low biodegradability, and increased aromatization (Aziz et al., 2023). To address these issues, various biological and physicochemical approaches with different levels of effectiveness have been applied in textile dye effluent treatment, including membrane filtration, adsorption, and electrocoagulation techniques. Among these water pollutant mitigation and treatment methods, photocatalysis is superior for degrading organic contaminants (Yusuff, 2020). Photocatalysis involves oxidation reactions using specific photocatalysts such as titanium dioxide (TiO₂), zinc dioxide (ZnO), cadmium dioxide (CdO), copper oxide (CuO), stannic oxide (SnO₂), or cerium dioxide (CeO₂). (Chairungsri et al., 2022). Some photocatalysts have been used to degrade Methylene Blue, achieving a 96.2% degradation efficiency within 180 min. (CHEN et al., 2024). Remazol red ultra RGB can be degraded using SrFe₁₂O₁₉-Fe₃O₄ photocatalyst, reaching 100% degradation within 1 h (Paulista et al. 2024). (Paulista et al., 2024a). Photocatalysts using Ag-impregnated ZnO can degrade Remazol brilliant violet 5R 95.7% within one hour (Aziz et al., 2023). (Aziz et al., 2023). The degradation of Remazol turquoise blue reached 99% using PM with 22 mM H₂O₂ (Sakarkar 2020). (Sakarkar 2020).

Various types of photocatalysts have been developed and show significant potential for textile waste treatment. One of them is a copper oxide (CuO)- based photocatalyst combined with cerium dioxide (CeO₂). Copper oxide (CuO), a p-type semiconductor with a narrow band gap of 1.2–1.7 eV, which is applied to lithium-ion batteries, field emission displays, photodetectors, sensors, and supercapacitors, can be connected to CeO₂. (Li et al., 2019a). Cerium dioxide (CeO₂) has been widely researched because of its photocatalytic solid redox ability, good chemical stability, and high oxygen storage ability.⁴ However, the rapid recombination of electron-hole pairs reduces its catalytic activity. Considering that CeO₂ is an n-type semiconductor with a wide bandgap, combining it with narrow-bandgap semiconductors to fabricate CeO₂-based p-n heterojunctions may be a good strategy. (Chen et al. 2024).

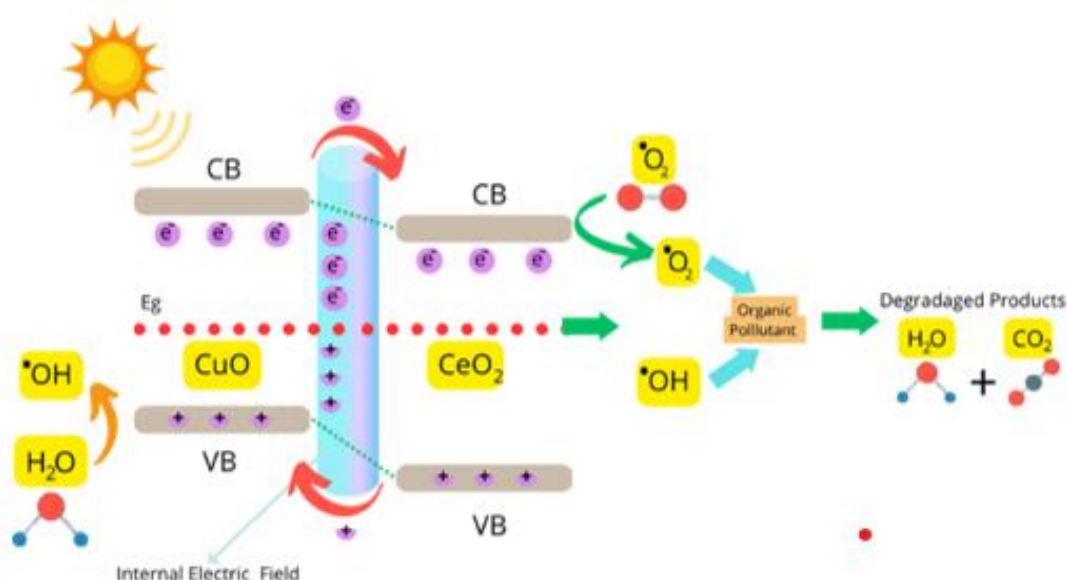


Figure 1. Photocatalytic mechanism of the CuO-CeO₂ photocatalyst.

Figure 1 shows photocatalytic degradation, for example, organic pollutants by CuO-CeO₂ incoming light creates an internal electric field that promotes the movement of electrons and holes on CuO and CeO₂.





The electrons on CuO interact with oxygen to produce superoxide radicals ($O_2^{\cdot -}$), while CeO₂ supports the formation of hydroxyl radicals ($\cdot OH$) from water. This combination accelerates the degradation of organic pollutants to water and carbon dioxide, increasing photocatalytic efficiency. (Kusmierek, 2020). The development of heterogeneous catalysts based on Cu with high stability, easy recovery, and efficient reactivity, such as MnO₂, graphite, and ZSM5, has enhanced the catalytic activity and stability of CuO (Zhao, et al. 2019). The unique properties of Cerium Oxide (CeO₂), such as abundant oxygen vacancies and strong interactions with supporting metals, have been shown to promote CO₂ conversion reactions, making CeO₂ a crucial material for large-scale CO₂ utilization (Graciani, 2014). With CeO₂ as the promoter, the interaction between raw material molecules (CO₂ and H₂O) is enhanced on the photocatalyst, accelerating the production of active intermediates (Nolan, 2018). Most existing studies predominantly focus on a limited selection of dyes, such as methylene blue or chemically similar compounds, which may not adequately capture the complexities associated with treating diverse textile effluents (Haigh, 2020). The dyes Remazol Turquoise Blue (RTB) and Remazol Brilliant Red (RBR) were used to evaluate the effectiveness of the photocatalyst. These dyes exhibit unique characteristics: RTB is a reactive dye with an azo group that is highly soluble in water, whereas RBR is also a reactive dye but possesses a more complex molecular structure with the potential to form toxic intermediates during degradation (Wenten 2007). The use of these two dyes provides a broader representation of real textile wastewater, which typically consists of a mixture of dyes with diverse physicochemical properties.

This study aimed to comprehensively evaluate the photocatalytic performance of CuO-CeO₂-based materials in degrading complex textile dyes, with a specific focus on Remazol Turquoise Blue (RTB) and Remazol Brilliant Red (RBR). These dyes were chosen due to their resistance to biodegradation and their representation of real-world textile wastewater, which contains diverse dye compositions with complex physicochemical properties. By leveraging the superior photocatalytic properties of CuO-CeO₂, this research seeks to develop a sustainable and efficient strategy for treating textile effluents, particularly by minimizing the formation of toxic by-products. Ultimately, the study aspires to provide scalable solutions for mitigating water pollution and promoting healthier aquatic ecosystems, addressing the broader challenge of environmental sustainability in wastewater management.

2. Methods

This study employs an experimental research design to evaluate the photocatalytic degradation performance of CuO-CeO₂-based materials on Remazol Turquoise Blue (RTB) and Remazol Brilliant Red (RBR) dyes. The research process follows a structured methodology comprising several stages. First, CuO-CeO₂ photocatalysts were synthesized using a hydrothermal method. Next, stock solutions of RTB and RBR were prepared at 20 ppm concentrations to simulate real textile wastewater, with subsequent dilution performed as necessary to examine photocatalytic activity under varying conditions. The photocatalytic degradation tests were conducted in a batch reactor system, where the catalyst was exposed to the dye solutions under controlled light irradiation, such as UV-C. Experimental parameters, including reaction time and catalyst concentrations. Throughout the tests, samples were periodically collected, and their absorbance spectra were analyzed using UV-Vis spectrophotometry to monitor dye concentration. Data analysis involved calculating the degradation efficiency based on dye concentration reduction. The ingredients are as follows: copper sulfate pentahydrate (CuSO₄·5H₂O) sodium hydroxide (NaOH), sodium citrate, cerium dioxide, and Remazol Turquoise Blue and Remazol Brilliant Red dyes.

2.1. Synthesis of CuO-CeO₂

In this research, the Cu²⁺ ion composition in the synthesis of CuO@CeO₂ composite photocatalysts was quantified and represented as the percentage of Cu moles relative to the total moles of Cu and CeO₂. The variation in CuO@CeO₂ concentration was carried out to determine how different

levels of Cu affect photocatalytic efficiency. An increase in Cu concentration can enhance certain properties, such as photochemical reactivity. However, excessive Cu may lead to undesirable effects, including reduced stability or increased toxicity (Zhao et al., 2019). The composition percentage ranged from 1% to 25%, aiming to investigate the impact of increasing Cu concentration on the photocatalyst's performance. Initially, the masses of CeO₂ and CuSO₄·5H₂O were calculated to correspond to the target mole percentages of Cu. For molar ratios of 1%, 3%, 5%, 10%, 15%, and 25%, the respective masses of CeO₂ were 6.82 g, 6.68 g, 6.54 g, 6.20 g, 5.85 g, and 5.16 g, while the masses of CuSO₄·5H₂O added were 0.10 g, 0.30 g, 0.50 g, 1.00 g, 1.50 g, and 2.50 g. The masses of CeO₂ and CuSO₄·5H₂O were calculated based on target Cu molar ratios, with the respective masses of CeO₂ and CuSO₄·5H₂O adjusted for each ratio. Additionally, the mass of NaOH was calculated to exceed twice the moles of Cu, ensuring optimal reaction conditions for the synthesis process (Murugadoss et al., 2023). The NaOH mass used in each ratio was adjusted to exceed twice the number of moles of Cu, ensuring optimal reaction conditions.

The synthesis began by preparing a 500 ml beaker filled with 400 ml of deionised water. The mixture was stirred vigorously using a magnetic stirrer for one hour to ensure even solubility. After that, the mixture was heated to a temperature of 70°C. The mixture is heated to 70°C to ensure the uniform dissolution of all components and to promote the complexation between Cu ions and the stabilizing agent. If lower temperatures are used, reaction rates may decrease, potentially compromising the quality of the composite (Omane-Adjepong et al., 2020). At this temperature, 1 gram of sodium citrate was added as a stabilising agent, along with the appropriate amount of CuSO₄·5H₂O for each specified percentage. The mixture was then stirred intensively at a constant temperature of 70°C for two hours to ensure complexation between Cu²⁺ and the stabilising agent. Next, 50 ml of NaOH solution with excess concentration was gradually added to the mixture. The gradual addition of NaOH aims to control the pH level of the mixture to be at an optimal condition for the formation of CuO in the CeO₂ matrix. After the NaOH addition was complete, the mixture was transferred into a Teflon-lined autoclave, which was then sealed and heated in an oven at 90°C for four hours.

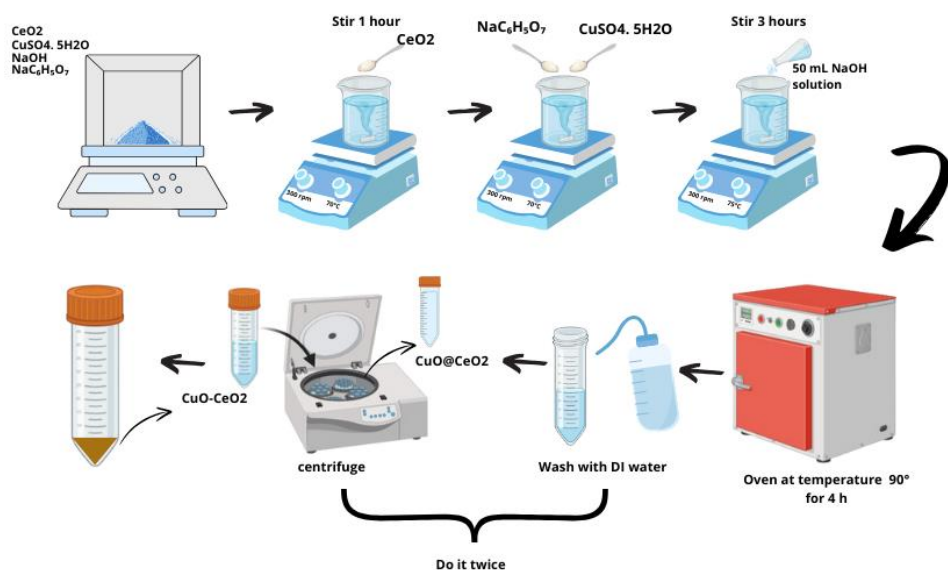


Figure 2. Preparation of CuO-CeO₂ composite

This autoclaving stage aims to facilitate the hydrothermal reaction, which results in CuO crystals evenly distributed on the CeO₂ surface, thus forming a homogeneous composite. The final process involves filtering the CuO@CeO₂ solid product using centrifuge to ensure complete separation from the residual solution. The filtered product is washed repeatedly with water and ethanol to remove any impurities or unreacted reagents. After washing, the composite product was oven-dried at 70°C for 24 hours to evaporate the remaining solvent and obtain the CuO@CeO₂ photocatalyst in solid form ready for characterisation and photocatalytic activity testing.

2.2 Photodegradation of Remazol Turquoise Blue and Remazol Brilliant Red

The photodegradation of Remazol Turquoise Blue and Remazol Brilliant Red was conducted using a solution prepared by dissolving 150 ml of each dye at a concentration of 20 mg/L. To this solution, 0.05 g of the CuO-CeO₂ composite photocatalyst was added. The photocatalytic reaction was performed under UV light exposure (8 W × 2) at room temperature and atmospheric pressure. The UV light source was positioned ten centimetres above the solution surface in the beaker to ensure uniform illumination across the solution.

During the process, the solution was stirred at a constant speed of 300 rpm to maintain homogeneity and promote optimal interaction between the photocatalyst and the dye molecules. The reaction proceeded for two hours, with periodic sampling at time intervals of 0, 5, 10, 15, 30, 60, 90, and 120 minutes. At each interval, 5.0 ml aliquots were extracted to measure the remaining concentrations of Remazol Turquoise Blue and Remazol Brilliant Red.

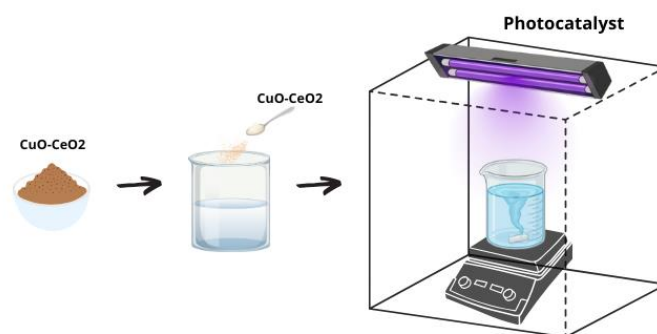


Figure 3. Photocatalys test

After sampling, each sample was centrifuged for 10 minutes at 1500 rpm to separate the photocatalyst particles from the solution. The remaining concentration of Remazol Turquoise Blue and Remazol Brilliant Red was then analyzed using UV-Vis spectroscopy at a wavelength of 630 nm. This analysis aims to assess the effectiveness of the photodegradation carried out and to evaluate the potential use of CuO-CeO₂ photocatalysts in the treatment of textile dye waste. The largest absorbance for Remazol Turquoise Blue and Remazol Brilliant Red was measured at wavelengths of 670 and 548 nm, respectively. To measure degradation, the maximum absorbance of Remazol Turquoise Blue and Remazol Brilliant Red was measured using a UV-Vis spectrophotometer.

The formula for calculating degradation efficiency is as follows:

$$\text{Degradation efficiency (\%)} = [(C_0 - C)/C_0] \times 100 \quad (5)$$

C_0 = initial sample concentration

C = sample concentration after the degradation process

where C_0 and C are the initial intensity and the varying intensity of the dye molecules, respectively (Murugadoss et al., 2023).

3. Result and Discussion

3.1. Effect of CuO-CeO₂ catalyst concentration on the degradation of remazol turquoise blue and remazol brilliant red

Figure 4 shows the degradation of Remazol Turquoise Blue (RTB) using the catalyst at various concentrations (1%, 3%, 5%, 10%, 15%, and 25%). The graph shows that RTB degradation occurs faster at higher catalyst concentrations, which is reflected by the sharper decrease in C/C_0 values, especially in the first 20 minutes, at 15% and 25% concentrations.

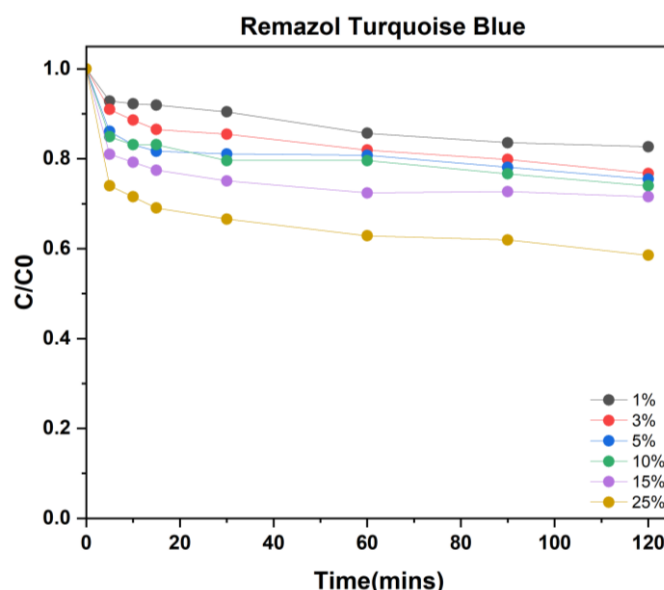


Figure 4. Effect of CuO-CeO₂ catalyst concentration on the degradation of remazol turquoise blue

The data in the table 1. supports this result, where the decrease in C/Co at 25% concentration starts from 0.74 and ends at 0.59, showing the highest degradation efficiency compared to other concentrations. The effect of increasing catalyst concentration on degradation can be explained by the increasing number of active sites that accelerate photocatalytic reactions (Trung et al., 2024), allowing more intensive interactions between the RTB molecules and the catalyst surface. However, the rate of degradation slowed down after about 60 min, indicating the possible achievement of equilibrium conditions or the presence of degradation products that inhibit the continuation of the reaction on the catalyst surface (Murugadoss et al. 2023). These overall results indicate that the optimal concentration for RTB degradation lies at 25% CuO-CeO₂ concentration, which can maintain high efficiency considering economic and operational aspects. Copper-based catalysts are capable of converting CO₂ into C₂+ hydrocarbons through electrochemical CO₂ reduction (Cheng et al., 2021). Among these, copper-based catalysts derived from oxides are particularly appealing due to their high selectivity towards C₂+ products at relatively low overpotentials. Previous studies have demonstrated that Cu^{δ+} surface species (0 < δ < 1) and oxygen sites (O₂) in oxide-derived copper catalysts play a crucial role in activating CO₂ and enhancing the binding of CO intermediates (Zhang et al., 2020). However, achieving successful production of C₂+ hydrocarbons in photocatalytic systems remains a significant challenge due to the slow electron transfer and sluggish reaction kinetics of C-C bond formation. CO species tend to desorb from the photocatalyst surface before undergoing further conversion into C₂ products through subsequent multi-electron reduction processes (Albero et al., 2020). Therefore, it is crucial to accelerate the migration of photogenerated electrons and extend the residence time of CO at catalytic sites by rationally designing photocatalysts (Wang et al., 2021).

Table 1. Degradation of remazol turquoise blue

	Catalyst Concentration CuO@CeO ₂					
	1%	3%	5%	10%	15%	25%
C/Co	1	1	1	1	1	1
	0.93	0.91	0.86	0.85	0.81	0.74
	0.92	0.89	0.83	0.83	0.79	0.72
	0.92	0.87	0.82	0.83	0.77	0.69
	0.90	0.85	0.81	0.80	0.75	0.67

Catalyst Concentration CuO@CeO ₂					
1%	3%	5%	10%	15%	25%
0.86	0.82	0.81	0.80	0.72	0.63
0.84	0.80	0.78	0.77	0.73	0.62
0.83	0.77	0.75	0.74	0.72	0.59

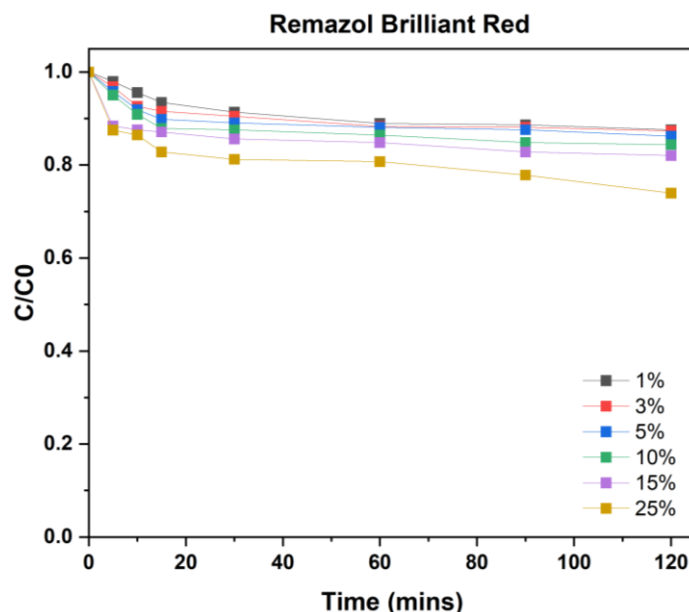


Figure 5. Effect of CuO-CeO₂ catalyst concentration on the degradation of remazol brilliant red

Figure 5 shows the effect of CuO-CeO₂ catalyst concentration on the degradation of Remazol Brilliant Red (RBR) at various catalyst concentrations (1%, 3%, 5%, 10%, 15%, and 25%) with reaction time. The graph shows that increasing the catalyst concentration has a positive impact on the degradation rate of RBR, as seen from the faster decrease in C/Co values at higher catalyst concentrations.

Table 2. Degradation of remazol brilliant red

Catalyst Concentration CuO@CeO ₂						
	1%	3%	5%	10%	15%	25%
C/Co	1	1	1	1	1	1
	0.98	0.97	0.96	0.95	0.88	0.87
	0.96	0.93	0.92	0.91	0.88	0.86
	0.93	0.92	0.90	0.88	0.87	0.83
	0.91	0.90	0.89	0.88	0.86	0.81
	0.89	0.88	0.88	0.86	0.85	0.81
	0.89	0.88	0.88	0.85	0.83	0.78
	0.88	0.87	0.86	0.84	0.82	0.74

The data in the table 2 At 1% catalyst concentration, the C/Co value only decreased slightly from 0.980 to 0.876 over 120 minutes, indicating a relatively slow degradation rate. Higher catalyst concentrations, such as 15% and 25%, showed a more significant decrease in the C/Co value. At 25% concentration, the C/Co value decreased from 0.87 to 0.74 within the same period, indicating that an increase in catalyst concentration resulted in an increase in degradation efficiency. Dyes with simpler structures or weaker chemical bonds are generally considered more susceptible to degradation by free radicals generated during photocatalytic processes (Karlinda 2021). This increased susceptibility is attributed to the ease with which these dyes undergo bond cleavage, facilitated by the reactive species

produced on the photocatalyst surface. The electrons in CuO interact with oxygen to produce superoxide radicals (O₂⁻), while CeO₂ facilitates the formation of hydroxyl radicals (OH·) from water. This combination accelerates the degradation of organic pollutants into water and carbon dioxide, enhancing photocatalytic efficiency (Vijayakumar et al., 2022).

Remazol Turquoise Blue is hypothesized to have a simpler chemical structure compared to Remazol Brilliant Red, resulting in a higher vulnerability to bond breaking and subsequent degradation. The structural differences between these dyes are believed to play a significant role in determining their relative degradation efficiencies, as simpler molecular configurations typically require less energy to break chemical bonds (Jegatheesan 2020). As a result, the photocatalytic process may more effectively target dyes like Remazol Turquoise Blue, where the chemical bonds can be disrupted more readily, compared to dyes with more complex and robust molecular frameworks.

3.2. Effect of CuO-CeO₂ catalyst concentration on removal remazol turquoise blue and remazol brilliant red

Figure 6 shows the Remazol Turquoise Blue (RTB) removal percentage against time with variations in CuO-CeO₂ catalyst concentration (1%, 3%, 5%, 10%, 15%, and 25%). The figure shows that the percentage *removal* tends to increase with time. Increasing the catalyst concentration appears to influence the RTB removal efficiency significantly. The removal rate was relatively slow at low catalyst concentrations (1%, 3%, and 5%), with the final percentage *removal* ranging from 10% to 20%. In contrast, at higher catalyst concentrations (10%, 15%, and 25%), the percentage *removal* experienced a more substantial increase. The 25% catalyst concentration showed the highest effectiveness, with a 41.5% removal percentage within 120 minutes.

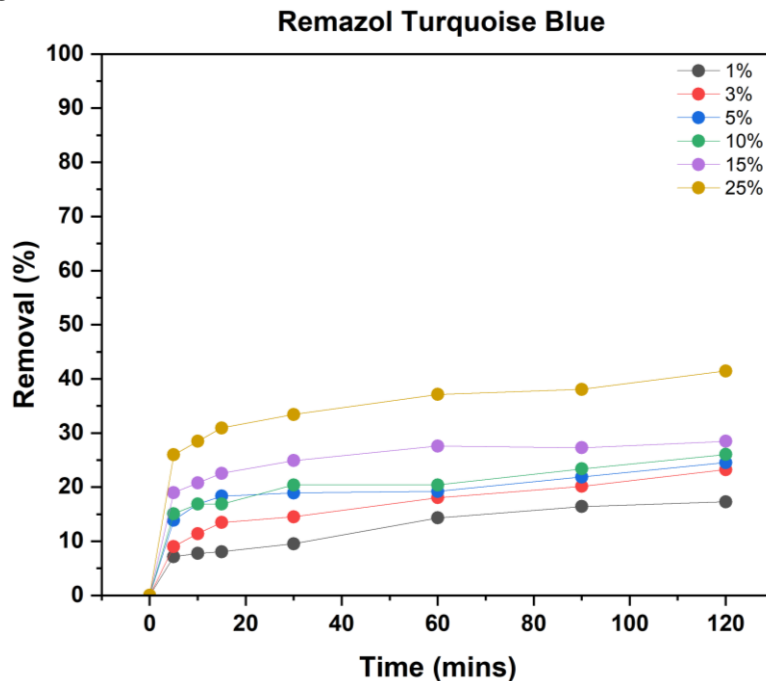


Figure 6. Effect of CuO-CeO₂ catalyst concentration on removal remazol turquoise blue

Table 3. Removal Efficiency (%) removal remazol turquoise blue

Removal Efficiency (%)					
Catalyst Concentration CuO@CeO ₂					
1%	3%	5%	10%	15%	25%
0	0	0	0	0	0
7.2	9.0	13.9	15.1	19.0	26.0
7.8	11.4	16.9	16.9	20.8	28.5

Removal Efficiency (%)					
Catalyst Concentration CuO@CeO ₂					
8.1	13.5	18.3	16.9	22.5	30.9
9.5	14.5	18.9	20.4	24.9	33.4
14.3	18.1	19.2	20.4	27.6	37.1
16.4	20.1	21.9	23.4	27.3	38.1
17.3	23.2	24.5	26.0	28.5	41.5

Based on **Table 3**, it can be concluded that the use of a high concentration of catalyst causes an increase in the degradation rate initially, then the rate stabilizes at a certain scale. However, if the CuO-CeO₂ concentration is more than 25%, the degradation rate shows no further change. At higher catalyst concentrations, particle aggregation or other interactions are often observed. This aggregation results in a reduction of the effective surface area available for reaction, reaching a saturation point where the addition of more catalyst does not enhance photocatalytic activity (Noman,2021). This may be due to the clumping of free catalyst particles and the filtering effect (Alkaim 2015). This indicates that at high catalyst concentrations, the dye removal process can take place more effectively, even though the amount of dye in the solution is not very high. At high catalyst concentrations, more active sites are available on the surface of the catalyst to generate hydroxyl radicals ($\cdot\text{OH}$) that can attack and destroy dye molecules (Suarsa 2021). CuO is recognized for its excellent photocatalytic activity, while CeO₂ enhances stability and UV light absorption capacity. This combination enables the more efficient generation of free radicals under UV irradiation, which is crucial for the degradation of dyes (Rahayu et al., 2022). When CuO@CeO₂ is irradiated with UV light, electrons in the valence band are excited to the conduction band, resulting in the generation of holes (h^+) and free electrons (e^-). The hydroxyl radicals ($\cdot\text{OH}$) produced are highly reactive and are capable of attacking the molecular structure of Remazol Turquoise Blue, breaking chemical bonds and converting it into simpler compounds (Osugi et al., 2006).

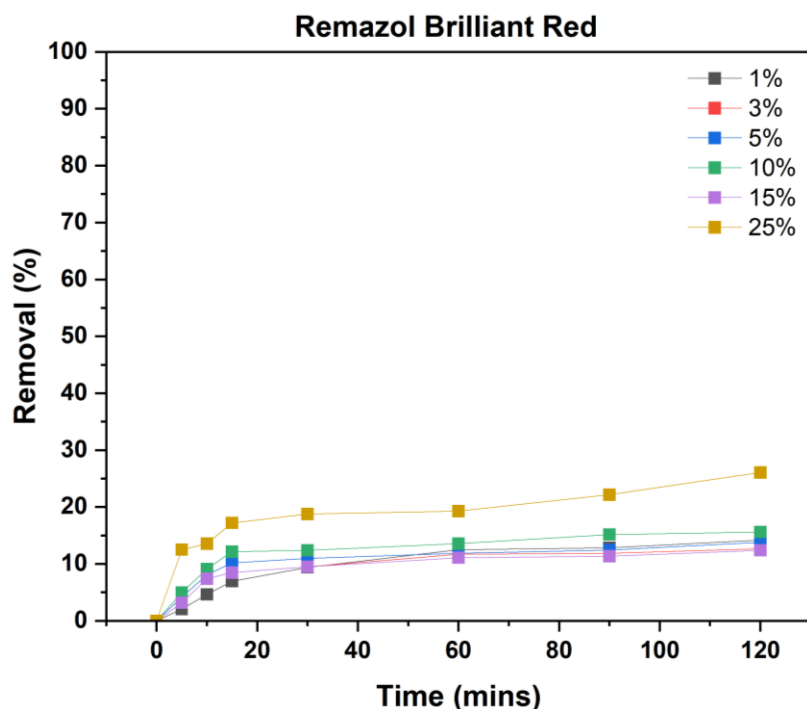


Figure 7. Effect of CuO-CeO₂ catalyst concentration on removal remazol brilliant red

Figure 7 shows the percentage removal of Remazol Brilliant Red against time at various catalyst concentrations (1%, 3%, 5%, 10%, 15%, and 25%). In general, the percentage removal increases with time, but the impact of increasing concentration on removal efficiency is not very significant at low to medium

concentrations. At low concentrations (1%, 3%, and 5%), the removal rate was relatively slow, with efficiencies only reaching about 5% to 12% after 120 minutes. At higher concentrations (10%, 15%, and 25%), there was a more obvious increase in the removal percentage.

Table 4. Removal Efficiency (%) remazol brilliant red

Removal Efficiency (%)					
Catalyst Concentration CuO@CeO ₂					
1%	3%	5%	10%	15%	25%
2.1	3.2	4.2	5.0	3.2	12.5
4.6	7.4	8.1	9.1	7.4	13.5
7.0	8.4	10.2	12.1	8.4	17.2
9.4	9.5	10.9	12.4	9.5	18.8
12.5	11.7	11.9	13.5	11.1	19.3
12.8	11.9	12.4	15.2	11.4	22.1
14.2	12.7	13.8	15.6	12.4	26.1

Based on Table 4 especially at the highest concentration of 25% CuO-CeO₂ catalyst, the removal percentage reached nearly 26.1 % within 120 minutes, indicating that at higher concentrations, the removal efficiency of Remazol Brilliant Red can be improved, although the increase is still limited. Remazol Brilliant Red is characterized by a complex chemical structure and strong bonds, making it more challenging to degrade compared to other dyes, such as Remazol Turquoise Blue. The azo bonds (-N=N-) within its molecules require higher energy to be cleaved, thereby reducing the degradation efficiency (Paulista et al. 2024). Prolonged UV exposure may facilitate higher removal efficiency by promoting additional interactions and radical attacks on the dye molecules (Sibarani 2019). The dye is generally negatively charged in solution, which may reduce electrostatic interactions with the photocatalyst surface. If the CuO@CeO₂ surface is not sufficiently positively charged at a specific pH, the adsorption of the dye is hindered, resulting in lower degradation efficiency. The reduced adsorption limits the availability of dye molecules at the active sites of the photocatalyst, thereby decreasing the generation of reactive radicals necessary for the degradation process C₂ (Plata et al., 2016). Consequently, optimizing the surface charge of CuO@CeO₂ under different pH conditions is essential to enhance the interaction between the photocatalyst and the dye, improving the overall degradation performance (Gunawan 2018).

4. Conclusions

In conclusion, the CuO-CeO₂ catalyst at a 25% concentration exhibited the highest degradation and removal efficiencies for Remazol Turquoise Blue (RTB) and Remazol Brilliant Red (RBR) compared to other concentrations. The degradation of RTB showed a reduction in the C/C₀ value from 0.74 to 0.59 over 120 minutes, while RBR showed a decrease from 0.87 to 0.74 in the same period. In terms of removal, the 25% concentration resulted in a 41.5% removal efficiency for RTB and 26.1% for RBR within 120 minutes. This suggests that higher catalyst concentrations provide more active sites that facilitate the formation of hydroxyl radicals (OH·), thereby accelerating dye removal. Future research should explore the potential for further improvement in degradation efficiency, though attention must be given to possible issues such as particle aggregation and screening effects that could hinder the reaction. Additionally, variations in parameters such as solution pH and light intensity should be considered, as these could impact degradation efficiency. Investigating strategies to minimize catalyst agglomeration will also be important to enhance the effectiveness of the process at higher catalyst concentrations.

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